



## SERVICE NEWS

AIRCOOLED MOTORS INC.

SYRACUSE 8, NEW YORK

Date: 5/10/51

No. FSN 16

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**SUBJECT: RECOMMENDED PROCEDURE FOR REPLACING THE NAME PLATE ON  
FRANKLIN ENGINES**

In the event replacement of the name plate on Franklin engines is required for any reason, the following procedure should be undertaken:

- 1) Remove the old name plate by carefully prying the edges with a screwdriver. The corners of the plate will normally tear.
- 2) Carefully tap around the circumference of the head of the four drive screws with a drift punch.
- 3) With a pair of diagonal cutters, carefully grasp under the head of the drive screws and carefully pry the drive screws from the crankcase or oil tank. Extreme care must be used to prevent elongation of the holes.
- 4) Redrill the four drive screw holes with a #31 drill (.120) to a depth of 5/16". Place the new name plate in position and attach with four AN535-6-4 screws, round head drive (Aircooled Motors, Inc. part #25x14.) The drive screws must be tapped with a hammer to assure that they are tight.

In the event a new name plate is needed, it is required by the Civil Aeronautics Administration that the old name plate be returned to our factory previous to the shipment of a replacement unit. In the event the old name plate is totally destroyed, an affidavit to the effect must be submitted.

