



TYPE OF VARIATION	CHARACTER	REV. LET.	REVISIONS	DATE	CHECK	APPR	CUST. APPR.
		B	REDRAWN. ALL NOTES MADE CONSTANT 1" IN BEGINS. #16 & UP WAS #20 (16) HOLE. #16 UP TO 300 IN. REFILE E.N.I. # 33572	4-16-47	ES	ARK	
		C	RC3-1 #16 UP TO C.B.1 #107 WAS RC3-1 #16 SUP	4-16-47	WAT	ARK	

17F42124 C

(B) CARBURIZE THIS REGION TO ROCKWELL C-52 MINIMUM. DEPTH .040 TO .060

- NOTES:**
- (B) 1. HEAT TREAT -1 TO ROCKWELL C-26 TO C-31 125-140,000 P.S.I. (CORE HARDNESS).
- (B) 2. ALTERNATE MATERIAL  
 (a) SAE 4620  
 (b) SAE 2320

17F42124-1		SPINDLE		2 1/4	6	STEEL N.F. 8620 (SEE NOTE #2)	NOTED					
NO. REQD. PER UNIT	PART NO.	ZONE	NAME	DIA.	THICK	WIDTH	LENGTH	MATERIAL	MATERIAL SPEC.	T. S. 1000 PSI.	CALC. WT.	ACT. WT.
				UNLESS OTHERWISE NOTED								
				TOLERANCES:								
				FRACTIONAL	DECIMAL	ANGULAR						
				$\pm 1/64$	$\pm 0.010$							
				RADIO BEND CORNER								
				BEND RELIEF								
				MACHINE FINISH DESIGNATIONS								
				(S) SMOOTH MACHINE	(D) SMOOTH GRIND							
				(A) ROUGH MACHINE	(F) ALL OVER							
				HEAT TREAT: NOTED								
				FINISH: REF-13								
				DRAWN: LAWRENCE 5-29-46			CHECK: [Signature]					
				STRUCT. [Signature]			OR. ENO. [Signature]			STD. PROJ. [Signature]		
				G-346			G-276			G-21-46		

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**SPINDLE  
TAIL WHEEL**

SCALE (UNLESS NOTED)  
 FULL SIZE **17F42124**