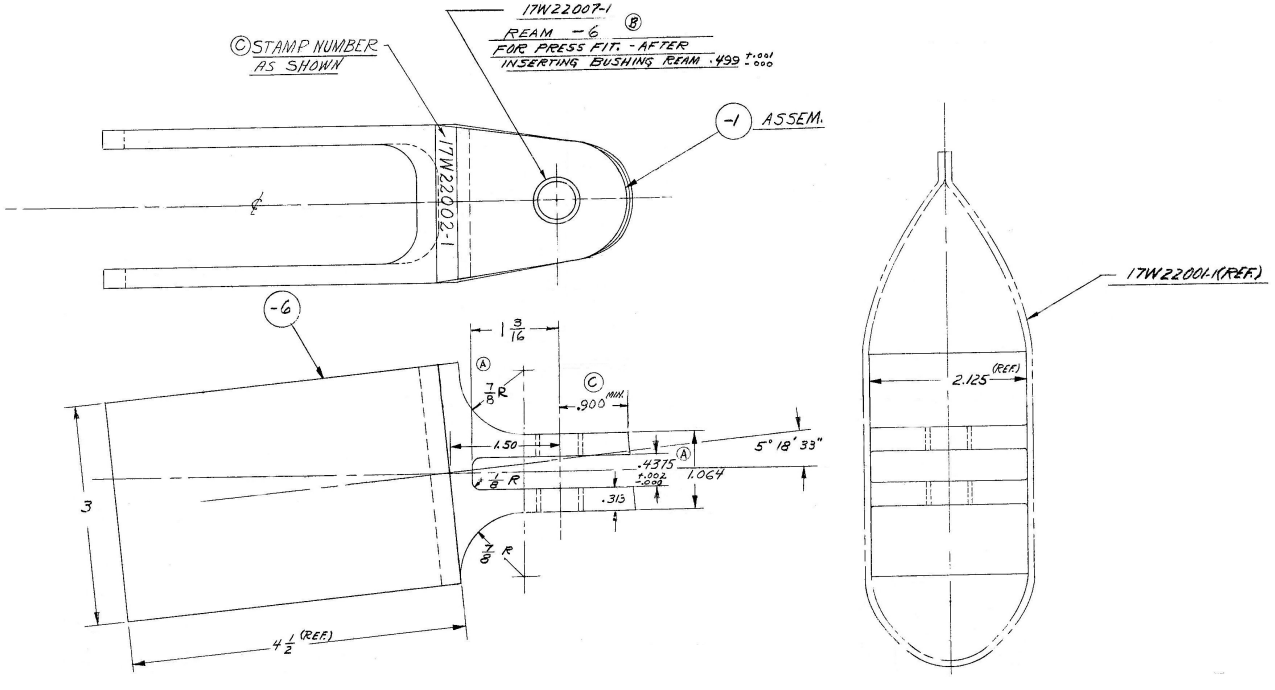
TYPE OF CHANGES		LET.	REVISIONS	DATE	CHECK	APPR.	CUST. APPR.
VARIATION	DEVIATION						
		A	.4375 WAS .438 MOVED CENTER OF 7/8R CHANGED PICTURE TO ADDED	1-21-46 SE	P.R.O. 1-21-46	RAK	
		B	REMOVED REAM .625 +.001 -.000 IN 17-G FOR BUSHING	1-31-46		RAK	
✓		C	ADDED DIM .900 MIN. & STAMP NO. NOTE.				

DRAWN	CHECKED	STRUCT.	GR. ENG.	STDS.	PROJ.	WEIGHTS	CUST.
J.C. WAGNER	F.A. WAZER	[illegible]	[illegible]	[illegible]	RAK	N.C. Wt.	
12-22-46	12-22-46	1-23-46	12-27-46	1-27-46	12-28-46	12-28-46	



17W22002

NO. REQD. PER UNIT	PART NO.	ZONE	NAME	DIA.	THICK	WIDTH	LENGTH	MATERIAL	MATERIAL SPEC.	T.S. 1000 PSI	CALC. WT.	ACT. WT.
				STOCK SIZE								
2	17W22007-1		BUSHING									
1	-6		FITTING-MAKE FROM EX. 5-549			3 1/8		AL AL 24 ST				
	17W22002-1		ASSEM.								1.11	
-1			ASSEMBLIES									

UNLESS OTHERWISE NOTED

TOLERANCES:

FRACTIONAL	DECIMAL	ANGULAR
± 1/32	NOTED	

RADII: BEND CORNER

BEND RELIEF

MACHINE FINISH DESIGNATIONS

(S) SMOOTH MACHINE (10) SMOOTH GRIND

(A) ROUGH MACHINE ALL OVER

HEAT TREAT:

FINISH: RE-F-1.2

MODEL	NEXT ASSY. DWG. No.	No. PER PLANE
RC-3-1 & UP	17W22000-1	20F-1

DRAWN	CHECK	STRUCT.	GR. ENG.	STD.	PROJ.
SLABY 1-7-46	F.A. WAZER 1-12-46	R. Pugh 1-16-46		✓	RAK 1-16-46

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FITTING ASSEM.
WING LIFT STRUT-UPPER

SCALE (UNLESS NOTED) FULL

SIZE

17W22002